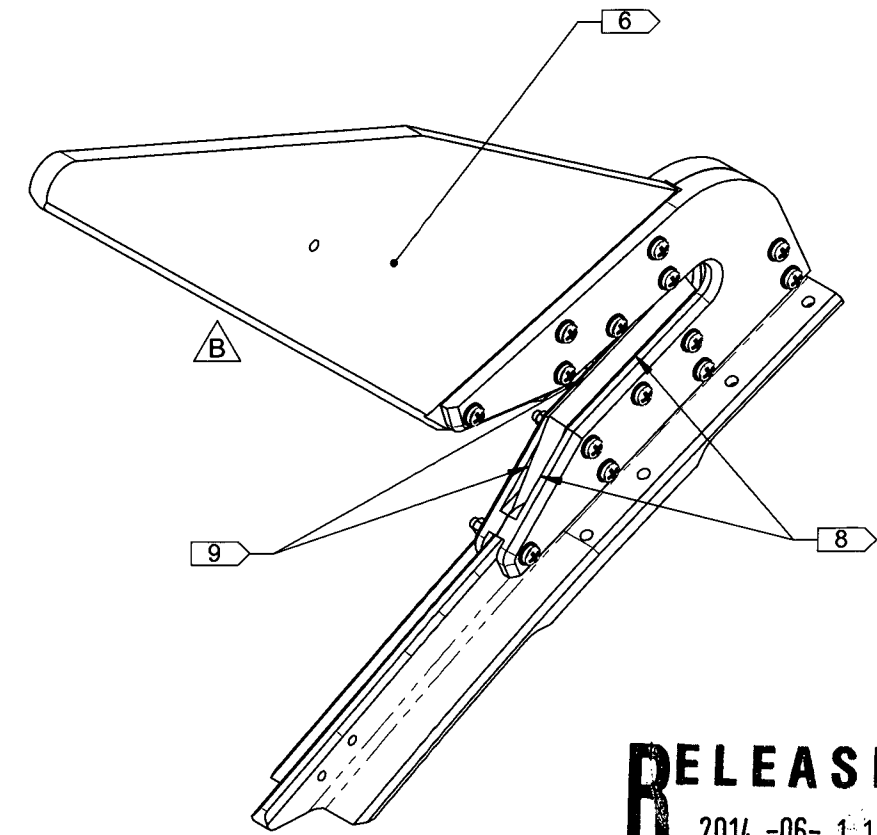


ITEM	QTY -041	P/N	DESCRIPTION
1	X	D4982-041	UPPER CUTTER ASSY
2	1	D4838-1	UPPER CUTTER BODY LH
3	1	D4838-2	UPPER CUTTER BODY RH
4	2	D4839-1	BLADE
5	1	D4973-1	UPPER CUTTER DEFLECTOR
6	1	D4974-1	UPPER RAIL
7	28	NAS1149CN832R	WASHER
8	14	MS27039C0819	SCREW
9	14	MS21043-08	NUT



D4982-041 UPPER CUTTER ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4982-041", REVISION, BATCH NUMBER AND DATE OF MANUFACTURE, USING AN X-TENSION STAMP, PER QSI 044 METHOD 6.2
 - 7) WEIGHT: 4.46 lbs (2.03 kgs)
 - 8) APPLY RTV SEALANT TO ALL FAYING SURFACES UPON ASSEMBLY
 - 9) CUTTING EDGE INTENDED TO BE SHARP. DO NOT BREAK SHARP EDGE.
 - 10) TORQUE HARDWARE TO 12-15 in-lbs (1.4-1.7 N-m)

APPROVED

B	REVISED D4973-1 (ZN C3-1) AND D4974-1 (ZN B2-1)	AK	14.05.26
A	NEW ISSUE	DC	13.11.18
REV.	DESCRIPTION	BY	DATE
DESIGN	DC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	HS	DRAWING NO.	REV. B
MFG. APPR.	JLM	D4982	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	UPPER CUTTER ASSY	NTS
DATE	14.05.26	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	